RUST-OLEUM®
INDUSTRIAL

3202 GALVINOLEUM®

Super adhesion primer

- Adheres to all smooth metal, like galvaned and stainless steel, aluminium, plastics etc.
- Recoatable after just 30 minutes
- Very high coverage: 50 m²/l
- Also for use on glass, plastics and porcelain
- Single pack product

KNOW-HOW TO PROTECT™

WWW.RUST-OLEUM.EU

3202 GALVINOLEUM®

DESCRIPTION
Single pack super adhesion primer for galvanised steel, plastic or other smooth surfaces.

RECOMMENDED USE
Galvinoleum 3202 should be used on galvanised steel, stainless steel, aluminium, copper, glass, porcelain and other smooth, dense surfaces. Only intended for brush application. Can be recoated with Alkythane® 7500, improving the adhesion on very smooth and non-porous surfaces.

TECHNICAL DATA

Density (g/cm³):	0,92
Gloss Level:	Gloss
Corrosion Class:	C1/C2 low protection
Solids Content in weight:	20%
Solids content in volume:	16%
Heat Resistance:	100 °C (dry heat)

DRY TIMES BY 20º C/RH 50%

Touch dry:	Remains tacky
Dry to handle:	Remains tacky
Dry to recoat:	After 30 minutes but within 24 hours
Fully cured:	24 hours

RECOMMENDED WET FILM THICKNESS
25-30 µm

RECOMMENDED DRY FILM THICKNESS
4-5 µm

THEORETICAL CONSUMPTION
35 m²/l

PRACTICAL CONSUMPTION
Practical coverage depends on many factors such as roughness of the substrate and material losses during application.

SURFACE PREPARATION
Remove grease, oil and all other surface contaminations by alkaline or high pressure (steam) cleaning in combination with appropriate detergents. Remove previous coatings completely. Remove salts, 'white rust', etc., by washing with Surfa-Etch 108 Etching Solution. The surface must be clean and dry during application.

DIRECTIONS FOR USE
To ensure homogeneity, coating materials should be thoroughly stirred prior to use.

APPLICATION CONDITIONS
Temperature of air, substrate and coating material between 5 and 35°C and relative humidity below 85%. The substrate temperature must be at least 3°C above dew point.

APPLICATION & THINNING: BRUSH
Use natural bristles, long hair brushes.

APPLICATION & THINNING: ROLLER
Not recommended.

CLEANING OF EQUIPMENT / SPILLS
Use RUST-OLEUM Thinner 160 or aromatic hydrocarbons.

REMARKS
Recoat as soon as possible after 30 minutes to avoid dust/dirt entrapment in the tacky coat.

SAFETY DATA

VOC level:	745 g/l
VOC readymix:	745 g/l
VOC category:	A/h
VOC limit:	750 g/l
Remarks regarding safety:	Consult Safety Data Sheet and Safety Information printed on the can.

SHELF LIFE
Minimum of 5 years from date of production in unopened cans, if stored in dry, well ventilated areas, not in direct sunlight at temperatures between 5° and 35°C.

Date issued: 22/06/2026

Available colours & pack sizes: Please refer to the respective product page on www.rust-oleum.eu for an overview of actual available colours and pack sizes.

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